

Technical Data Sheet



The Willamette Valley
Company LLC

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Partnering through
service, innovation, and
integrity



WVCO Railroad Division

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SPIKEFAST® ES-60

Wood Tie Plugging Material

DESCRIPTION

SPIKEFAST® ES-60 is specifically designed to remediate wood railroad ties. This non-foaming, 100% solids polyurethane is designed to anchor spikes with comparable strength to that of new hardwood ties. SPIKEFAST® ES-60 is dispensed from equipment engineered for efficient metering/mixing, pressure and temperature control. ES-60 can be applied in a wide range of outdoor conditions and has improved metering capabilities at low temperatures.

WHERE TO USE

- **Wood crosstie spike holes** – re-spike filled holes
- **Tie remediation**—bonds tightly to wood & seals out water
- **Tie defects**—penetrates cracks, voids, crevices

FEATURES AND BENEFITS

- **Quick Cure Time**—high production rates
- **Dynamic Rail Roll-Over**—equal to hardwood, 2X wood plugs
- **Lateral Resistance**—20% greater than hardwood ties
- **Easy to Apply**—minimal maintenance and clean up

PACKAGING

200-gallon totes (758 L)
50-gallon drums (190 L)
5-gallon buckets (19 L),

COLOR

Yellow

YIELD

150 spike holes per gallon
38 spike holes per liter
*Assumes 0.63 x 0.63 x 4.5-in (1.6 x 1.6 x 11.4-cm)
spike-hole dimension.

SHELF LIFE

6 months in containers when properly stored.

STORAGE

Store in original container and sealed until ready for use. Reseal used containers and store in an upright position.

TECHNICAL INFORMATION

Typical Properties

VOC , lbs/gal (g/L), ASTM D 2369	0
Viscosity , cps, ASTM D 4878, 77°F (25°C), Iso / Resin	200 / 2400
Hardness , Shore D, ASTM D 2240	75
Set time , sec, 77°F (25°C)	32 (Temperature dependent)
Service temperature , ° F (° C)	-40 to 180 (-40 to 82)

Process Parameters

Ratio by volume , Resin to Iso	2 to 1
Meter equipment	Plural component
Static mixer	13-32
Typical spike hole application volume	1.6 in ³ (26 cm ³)

APPLICATION

SPIKEFAST® is supplied in a ready-to-use form that requires proper mixing and dispensing. Care should be taken that SPIKEFAST® is stored properly, does not become contaminated with foreign matter, and is applied according to WVCO recommendations.

METER DISPENSED

PROCESSING

For meter applied applications contact Willamette Valley Company Precision Technologies Division for equipment recommendations. Willamette Valley Company's metering equipment is specifically engineered for processing SPIKEFAST® to generate the proper mix ratio, pressure, and temperature.

1. Test the meter operation before dispensing into spike-hole/tie defect.
2. Place mix-tube on nozzle and tighten retaining nut over the mix-tube. Use a 13-mm diameter mixer with 32-elements.
3. Dispense in test container to verify SPIKEFAST® material sets up uniformly in less than 1-minute.

APPLICATION

1. Dispense SPIKEFAST® into the spike-hole/tie defect.
2. Fill spike-hole/tie defect from the bottom up. Avoid over filling.
3. Top off spike-hole/defect as necessary if material sinks out.
4. Flush mix-tube as necessary if dispensing stops. Dispense mix-tube flush outside the spike-hole/tie defect when resuming tie remediation.

5. Material may solidify in the mix-tube if application stops for more than 10-15-seconds. Remove spent mix-tube and replace with a new mix-tube as necessary.

6. Periodically inspect applied material to ensure the material is solidifying and uniform. If material is non-uniform; stop, change mix tube and check meter operation for compliance.

NOTE: Material will set in approximately 30 seconds at 77°F (25°C). Colder temperatures will slow the set. Warmer temperatures will speed the set.

Contact a Willamette Valley Company Representative for more information on product and equipment instructions, recommendations, and full-service warranty.

HEALTH AND SAFETY

Before handling, you should become familiar with the Safety Data Sheet (SDS) regarding the risks and safe use of this product. To obtain an SDS please call 800-333-9826 or send an email to: sds@wilvaco.com.

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