

Technical Data Sheet



W V C O

Willamette Valley Company

www.wilvaco.com

800.333.9826

Partnering through service,
innovation, and integrity



WVCO Railroad Division

www.WVCORAILROAD.com

SALES DESK

1-800-333-9826

sales@wvcorailroad.com

PRODUCT SUPPORT

Michael R. Land

541.484.9621

03mikel@wilvaco.com

SPIKEFAST® ET-75

Wood Tie Plugging Material

DESCRIPTION

SPIKEFAST® ET-75 is specifically designed to remediate wood ties. This non-foaming, 100% solid polyurethane is specifically designed to efficiently anchor spikes with comparable strength to that of un-spiked hardwood ties. SPIKEFAST® ET-75 is dispensed from equipment specifically engineered for efficient metering/mixing, pressure and temperature control, and operation under wide range of outdoor conditions.

WHERE TO USE

- **Wood crossties spike holes**—re-spike filled holes
- **Tie remediation**—bonds tightly to wood & seals out water
- **Tie defects**—penetrates cracks, voids, crevices

FEATURES AND BENEFITS

- **Quick Cure Time**—high production rates
- **Dynamic Rail Roll-Over**—equal to hardwood, 2X wood plugs
- **Lateral Resistance**—20% greater than hardwood ties
- **Easy to Apply**—minimal maintenance and clean up

PACKAGING

200 gallons (758 L), 50 gallons (190 L)
5 gallons (19 L), 15 oz. Cartridge (450 ml)

COLOR

White or
Yellow

YIELD

150 spike holes (0.63 in. x 0.63 in. x 4 in.) per gallon.
38 spike holes (1.6 cm x 1.6 cm x 10.2 cm) per liter.

SHELF LIFE

6 months in containers and 12 months for cartridges
when properly stored.

STORAGE

Store in original container and sealed until ready for use.
Reseal used containers and store in an upright position.

TECHNICAL INFORMATION

Typical Properties

VOC , lbs/gal (g/L), ASTM D 2369	0
Viscosity , cps, ASTM D 4878, 77°F (25°C), Iso / Resin	200 / 5000
Hardness , Shore D, ASTM D 2240	80
Set time , sec, 77°F (25°C)	25 / 60—Cartridges (Temperature dependent)
Service temperature , ° F (° C)	-40 to 212 (-40 to 100)

Process Parameters

Ratio by volume , Resin to Iso	2 to 1
Meter equipment	Plural component
Static mixer	13-32
Equipment pressure , psi (MPa)	400 - 600 (2.3 - 4.1)
Equipment temperature , ° F (° C)	70 to 125 (21 to 52)
Recommended application volume , in ³ (cm ³)	2 in ³ (32.5 cm ³)

APPLICATION

Use Willamette Valley Company's metering equipment which is specifically engineered for processing SPIKEFAST® ET-75 to generate the proper mix ratio, pressure, and temperature.

SPIKEFAST® ET-75 is supplied in a ready-to-use form that requires proper mixing and dispensing. Care should be taken that SPIKEFAST® ET-75 is stored properly, does not become contaminated with foreign matter, and is applied according to WVCO recommendations.

Proper application is the responsibility of the user. Field visits by WVCO Representatives are for the purpose of making technical recommendations and equipment service only, and not for supervising or providing quality control.

Contact a Willamette Valley Company Representative for more information on product and equipment instructions, recommendations, and full-service warranty.

HEALTH AND SAFETY

Before handling, you should become familiar with the Material Safety Data Sheet (MSDS) regarding the risks and safe use of this product. To obtain an MSDS please call 800-333-9826 or send an email to: msds@wilvaco.com.

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WILLAMETTE VALLEY COMPANY

www.wilvaco.com
info@wilvaco.com

DIVISIONS

WESTERN DIVISION

1075 Arrowsmith Street
PO Box 2280
Eugene, OR 97402
Tel 541.484.9621
www.POLYQUIK.com
www.WVCORAILROAD.com

EASTERN DIVISION

6662 Marbut Road
Lithonia, GA 30058
Tel 888.878.9826

MIDWEST DIVISION

1549 Hwy 2
Two Harbors, MN 55616
Tel 218.834.3922

PRECISION TECHNOLOGIES DIVISION

675 McKinley Street
Eugene, OR 97402
Tel 541.484.2368
www.pre-tec.com

SOUTHERN DIVISION

100 Dixie Mae Drive
PO Box 4450
Pineville, Louisiana 71361
Tel 318.640.5077

SUBSIDIARIES

CANADIAN WILLAMETTE

325 Edworthy Way
New Westminster BC V3L 5G4
Tel. 800.663.4298

ECLECTIC PRODUCTS INC.

Corporate Office
1075 Arrowsmith Street
Eugene, OR 97402
Tel 541.284.4667
www.eclecticproducts.com

IDAHO MILL & GRAIN

445 North 430 West Hwy
Po Box 188
Malad City, Idaho 83252
Tel 208.766.2206

TAPEL WILLAMETTE LTD. S.A.

Av. Estero La Posada 3625 Parque
Industrial Coronel Coronel, Chile
Tel 011.56.41.928.100
www.tapel.cl



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